



SURPASS[®] SPsK919-C Resin

Octene Copolymer LLDPE Film Resin

Property	ASTM ⁽¹⁾	Units	Typical Values ⁽²⁾	
Melt Index ⁽³⁾		D 1238	0.85 g/10 min	
Density		D 792	0.919 g/cm ³	
			METRIC UNITS	ENGLISH UNITS
Film Properties⁽⁴⁾				
Thickness			25 µm	1.0 mil
Tear Strength	MD	D 1922	300 g	
		TD	520 g	
Dart Drop Impact, F ₅₀		D 1709/A	875 g	
Low Friction Puncture ⁽⁵⁾			55 J/mm	12 in-lb/mil
Tensile Strength	MD	D 882	49 MPa	7,100 psi
		TD	40 MPa	5,800 psi
Yield Strength	MD	D 882	10 MPa	1,400 psi
		TD	10 MPa	1,400 psi
Elongation	MD	D 882	580 %	
		TD	690 %	
1% Secant Modulus	MD	D 882	175 MPa	25,400 psi
		TD	185 MPa	26,800 psi
Haze		D 1003	4 %	
Gloss @ 45°		D 2457	80	

Melt Index 0.85

Density 0.919

Slip None

Antiblock None

Features

- High toughness and strength
- Low haze and high gloss
- Excellent seal properties
- Low gel
- Easy processability

Additives

- Processing antioxidant
- Polymer process aid

Applications

- Lamination film
- Co-extruded sealant layer
- High toughness film

(1) Properties designated have been determined using methods which are in accordance with, or substantially in accordance with, the specified testing standards.

(2) Typical Values represent average laboratory values and are intended as guides only, not as specifications.

(3) Condition 190°C/2.16 kg.

(4) Film properties are typical of blown film extruded on a 2.5" extruder with 4" die and 35-mil die gap at a blow up ratio of 2.5:1, but are dependent upon operating conditions.

(5) NOVA Chemicals test method.



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Availability

SURPASS SPsK919-C polyethylene resins are available in bulk hopper cars, hopper trucks, boxes, sea bulk containers, or bags. The product type and batch number are clearly marked on each container. Contact the NOVA Chemicals sales office nearest you for availability in your area.

Storage/Handling

SURPASS SPsK919-C resin should be stored in a clean, dry place at ambient temperatures. Prolonged or improper storage can result in deterioration of product properties. Care should be taken when handling and transferring product to prevent foreign matter contamination. The NOVA Chemicals Safety Data Sheet (SDS) contains important safety information and should be reviewed before using the product.

Processing Conditions

Comprehensive assistance with processing conditions and technology is available from NOVA Chemicals Technical Service at (403) 291-8444.

Food Packaging Status

Please contact your NOVA Chemicals Technical Service Specialist.

Environmental

NOVA Chemicals polyethylene resins are biologically and chemically inert, but improper disposal may present an ingestion hazard to wildlife. Where recycling of NOVA Chemicals' polyethylene resins is not possible, disposal to landfill or incineration in accordance with all applicable government laws and regulations is recommended. Please contact NOVA Chemicals Technical Service for further information on recycling and disposal of NOVA Chemicals resins.



4 is the SPI resin code developed for low density and linear low density polyethylene to identify material type for sorting and recycling purposes.

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January 27, 2021