



# SCLAIR<sup>®</sup> IM652-A Resin

## Octene Copolymer HDPE Injection Molding Resin

Property	ASTM (1)	Typical Values (2)	
Melt Index <sup>(3)</sup>	D 1238	6.3 g/10 min	
Density	D 792	0.952 g/cm <sup>3</sup>	
Tensile Strength - Break	<sup>(4)</sup> D 638	27 MPa	3,900 psi
Tensile Strength - Yield	<sup>(4)</sup> D 638	21 MPa	3,000 psi
Elongation - Break	<sup>(4)</sup> D 638	1,200 %	
Elongation - Yield	<sup>(4)</sup> D 638	10 %	
Flexural Modulus - 1% Secant	<sup>(5)</sup> D 790	1,000 MPa	145,000 psi
Deflection Temperature Under Load	<sup>(6)</sup> D 648	74 °C	165 °F
Vicat Softening Temperature	<sup>(7)</sup> D 1525	124 °C	255 °F
Durometer Hardness - Shore D	D 2240	63	
ESCR, (F <sub>50</sub> ) - 100% Igepal	<sup>(8)</sup> D 1693	< 10 h	

(1) Properties designated have been determined using methods which are in accordance with, or substantially in accordance with, the specified testing standards.

(2) Typical Values represent average laboratory values and are intended as guides only, not as specifications.

(3) Condition 190°C/2.16 kg.

(4) 50 mm/min (2 in/min), Type IV specimen.

(5) Procedure B.

(6) 0.45 MPa (66 psi), Method B.

(7) 10 N, 120°C/h.

(8) F<sub>50</sub>, Igepal CO-630, Condition B.

**Melt Index** 6.3

**Density** 0.952

### Features

- Exceptional balance of physical properties including toughness, stiffness and stress crack resistance for demanding applications

### Additives

- Processing antioxidant

### Applications

- Injection and compression molded caps and closures for beverages
- Rigid food packaging
- Durable goods



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### Availability

SCLAIR IM652-A polyethylene resins are available in bulk hopper cars, hopper trucks, boxes, sea bulk containers, or bags. The product type and batch number are clearly marked on each container. Contact the NOVA Chemicals sales office nearest you for availability in your area.

### Storage/Handling

SCLAIR IM652-A resin should be stored in a clean, dry place at ambient temperatures. Prolonged or improper storage can result in deterioration of product properties. Care should be taken when handling and transferring product to prevent foreign matter contamination. The NOVA Chemicals Safety Data Sheet (SDS) contains important safety information and should be reviewed before using the product.

### Processing Conditions

Comprehensive assistance with processing conditions and technology is available from NOVA Chemicals Technical Service at (403) 291-8444.

### Food Packaging Status

United States: SCLAIR IM652-A resin complies with the specifications contained in the U.S. Food and Drug Administration (FDA) regulation 21 CFR 177.1520 for olefin polymers, para. (c) 3.2a, and may thus be used in the United States as an article or component of an article intended for use in contact with food, without food-type restrictions, under Conditions of Use A–H (21 CFR 176.170(c) Table 2).

Other Countries: For regulatory compliance information for other countries, please contact your nearest NOVA Chemicals office.

### Environmental

NOVA Chemicals polyethylene resins are biologically and chemically inert, but improper disposal may present an ingestion hazard to wildlife. Where recycling of NOVA Chemicals' polyethylene resins is not possible, disposal to landfill or incineration in accordance with all applicable government laws and regulations is recommended. Please contact NOVA Chemicals Technical Service for further information on recycling and disposal of NOVA Chemicals resins.



is the SPI resin code developed for high density polyethylene to identify material type for sorting and recycling purposes.

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