

# **SAFETY DATA SHEET**

GHS Product identifier:	NOVAPOL® Polyethylene
Other means of identificati	ion
Common name(s),	HDPE, HPLDPE, LDPE, LLDPE, LMDPE, MDPE Polyethylene resins, ethylene
synonym(s):	polymers
SDS number:	NOVA-0029C
Recommended use and res Recommended use: The shapes.	striction on use ermoplastic resin extruded into film, sheet or moulded into containers and other
Restrictions on use: All u	uses other than the identified.
Manufacturer/Importer/Su	pplier/Distributor Information
Supplier	
Company Name:	NOVA Chemicals International (SA)
Address:	Avenue de la Gare 14
	1700 Fribourg, Switzerland
Telephone:	+41-26-426-5757
SDS Information Email:	msdsemail@novachem.com
. Hazard(s) identification	
	Not classified
_abel Elements	
Hazard Symbol:	No symbol
Signal Word:	No signal word.
Hazard Statement:	not applicable
Precautionary Statemer	nts:
Prevention:	Keep out of reach of children. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground
	and bond container and receiving equipment. Use explosion-proof [electrical/ventilating/lighting] equipment. Wash hands thoroughly after handling. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection. [In case of inadequate ventilation] wear respiratory protection.

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Storage:	Store in accordance with local/regional/national regulations. Protect from sunlight.
Disposal:	Dispose of contents/container in accordance with local/regional/national/international regulations. Refer to manufacturer or supplier for information on recovery or recycling.
Other hazards which do not result in GHS classification:	This mixture is a preparation containing polymers and additives. Although it may contain components that may be classified, the product does not present a danger to human health by inhalation, ingestion or contact with the skin or to the aquatic environment in the form in which it is placed on the market. <i>If small particles are generated during further processing, handling or by other means,</i> may form combustible dust concentrations in air. Spilled product may create a dangerous slipping hazard. Under fire conditions, product will readily burn and emit irritating smoke. Molten material will produce thermal burns. Polyethylene is an essentially biologically inert solid and considered non-toxic. It is stable (does not decompose) in landfills or in aquatic systems.

### Main symptoms and emergency overview

# Main symptoms:

Ingestion:	No adverse effects due to ingestion are expected.
Inhalation:	Respiratory irritation.
Skin Contact:	Mechanical irritation. Thermal burns. Negligible irritation of the skin based on chemical structure (polymer).
Eye contact:	Mechanical irritation. Thermal burns. May cause mild, short-lasting discomfort to eyes.
Emergency Overview:	
Ingestion:	Ingestion of this product is not a likely route of exposure.
Inhalation:	During processing, thermal fumes and inhalation of fine particles may cause respiratory irritation.
Skin Contact:	During processing, contact with powder or fines may cause mechanical irritation. Molten material will produce thermal burns.
Eye contact:	During processing, contact with powder or fines may cause mechanical irritation. Molten material will produce thermal burns.

## 3. Composition/information on ingredients

#### **Mixtures**

<b>Composition Comments:</b>	No hazardous ingredients.	
4. First-aid measures		
Ingestion:	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Get medical advice/attention.	
Inhalation:	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Get medical advice/attention.	
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Skin Contact:	IF ON SKIN: Wash with plenty of water/soap. If skin irritation occurs: Get medical advice/attention.
Eye contact:	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
Most important symptoms/effect	s, acute and delayed
Symptoms:	Thermal burns. Respiratory irritation. Mechanical irritation.
Indication of immediate medical	attention and special treatment needed
Treatment:	After adequate first aid, no further treatment is required unless symptoms reappear. For more detailed medical emergency support information, call +1-800-561-6682 or +1-403-314-8767 (24 hours, NOVA Chemicals Emergency Response). Burns should be treated as thermal burns. Molten resin will come off as healing occurs; therefore, immediate removal from the skin is not necessary. Treatment should be directed at the control of symptoms and the clinical condition of the patient. No adverse effects due to ingestion are expected.
5. Fire-fighting measures	
General Fire Hazards:	Solid resins support combustion but do not meet combustible definition. Product will burn at high temperatures but is not considered flammable. Under fire conditions, product will readily burn and emit irritating smoke. Powdered material may form explosive dust-air mixtures.
Suitable (and unsuitable) extingu	ushing media
Suitable extinguishing media:	Water fog or water spray. Small fires: Dry chemical, carbon dioxide (CO2) or foam.
Unsuitable extinguishing media:	Avoid water in straight hose stream; will scatter and spread fire.
Specific hazards arising from the chemical:	Upon heating, polyethylene may emit various oligomers, waxes and oxygenated hydrocarbons as well as carbon dioxide, carbon monoxide and small amounts of other organic vapours (e.g. aldehydes, acrolein). Inhalation of these decomposition products may be hazardous. Powdered material may form explosive dust-air mixtures. Risk of dust-air explosion is increased if flammable vapours are also present. Static discharge: material can accumulate static charges which may cause an incendiary electrical discharge.
Special protective equipment an	d precautions for firefighters
Special fire fighting procedures:	Keep upwind. Keep unauthorised personnel away. Move containers from fire area if you can do so without risk. Fight fire from maximum distance or use unmanned holders or monitor nozzles. Apply extinguishing media carefully to avoid creating airborne dust. Water may be used to flood the area. Use water spray to cool fire exposed surfaces and to protect personnel. Avoid inhaling any smoke and combustion materials. Remove and isolate contaminated clothing and shoes. Prevent run-off from fire control or dilution from entering streams, sewers or drinking water supply.
Special protective equipment for firefighters:	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.



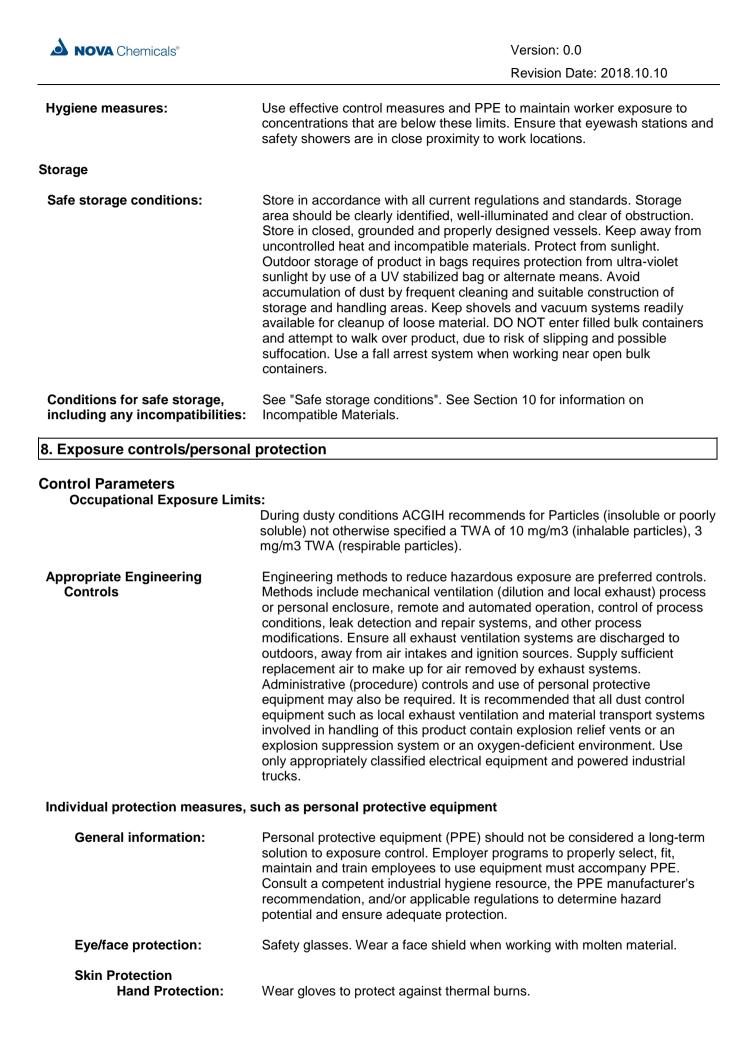
# 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures:	Isolate area. Alert stand-by emergency and fire fighting personnel. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration.
Environmental Precautions:	Prevent entry into waterways, sewer, basements or confined areas.
Methods or materials for containment and cleaning up:	Wear appropriate personal protective equipment. Do not touch or walk through spilled material. In case of leakage, eliminate all ignition sources. Stop leak if safe to do so. Prevent entry into waterways, sewer, basements or confined areas. Spilled product may create a dangerous slipping hazard. Use appropriate tools to put the spilled solid in an appropriate disposal or recovery container. Recover and reclaim or recycle, if practical. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air).
Prevention of secondary hazards:	See Section 8 for recommended Personal Protective Equipment and see Section 13 for waste disposal considerations.

# 7. Handling and storage

### Handling

Technical measures (e.g. Local and general ventilation):	Engineering methods to reduce hazardous exposure are preferred controls. Methods include mechanical ventilation (dilution and local exhaust) process or personal enclosure, remote and automated operation, control of process conditions, leak detection and repair systems, and other process modifications. Ensure all exhaust ventilation systems are discharged to outdoors, away from air intakes and ignition sources. Supply sufficient replacement air to make up for air removed by exhaust systems. Administrative (procedure) controls and use of personal protective equipment may also be required. It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen-deficient environment. Use only appropriately classified electrical equipment and powered industrial trucks.
Safe handling advice:	Keep out of reach of children. Keep away from uncontrolled heat and incompatible materials. Ground all material handling and transfer equipment. Wash hands thoroughly after handling. Prevent dust accumulation to minimise explosion hazard. For additional information on control of static and minimizing potential dust and fire hazards, refer to NFPA-654, "Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing and Handling of Combustible Particulate Solids, 2013 Edition". Use in a well-ventilated area. Avoid release to the environment. Wear eye protection/protective gloves as needed/wear full face-shield during thermal processing if contact with molten material is possible/wear respirator if dusty. Spilled product may create a dangerous slipping hazard.
Contact avoidance measures:	Personal protective equipment (PPE) should not be considered a long-term solution to exposure control. Employer programs to properly select, fit, maintain and train employees to use equipment must accompany PPE. Consult a competent industrial hygiene resource, the PPE manufacturer's recommendation, and/or applicable regulations to determine hazard potential and ensure adequate protection.



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Other:	Wear appropriate clothing to prevent any possibility of skin contact. Wear work clothes with long sleeves and pants. Safety footwear with good traction is recommended to help prevent slipping. Static Dissipative (SD) rated footwear is also recommended.
Respiratory Protection:	Appropriate approved air-purifying respirator or self-contained breathing apparatus should be used. Air supplied breathing apparatus must be used when oxygen concentrations are low or if airborne concentrations exceed the limits of the air-purifying respirators.
Hygiene measures:	Use effective control measures and PPE to maintain worker exposure to concentrations that are below these limits. Ensure that eyewash stations and safety showers are in close proximity to work locations.

# 9. Physical and chemical properties

Appearance	
Physical state:	solid
Form:	Pellets or Granular powder
Colour:	white / colourless / translucent
Odour:	Minimal, Mild
Odour threshold:	No data available.
pH:	not applicable
Melting point/freezing point:	105 - 135 °C (221 - 275 °F) (Melting Point) 85 - 127 °C (185 - 261 °F) (Softening point)
Initial boiling point and boiling range:	not applicable
Flash Point:	not applicable
Evapouration rate:	not applicable
Flammability (solid, gas):	May form combustible dust concentrations in air.
Upper/lower limit on flammability or explosi-	ve limits
Flammability limit - upper (%):	not applicable
Flammability limit - lower (%):	not applicable
Vapour pressure:	not applicable
Vapour density:	not applicable
Density:	905 - 965 kg/m3
Relative density:	0.905 - 0.965
Solubility(ies)	
Solubility in water:	Insoluble in water
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	not applicable
Auto-ignition temperature:	330 - 410 °C (626 - 770 °F)
Decomposition temperature:	> 300 °C (> 572 °F)
Viscosity:	not applicable

# 10. Stability and reactivity

Reactivity:	Contact with incompatible materials. Sources of ignition. Exposure to heat.	
Chemical Stability:	Material is stable under normal conditions.	
Possibility of Hazardous Reactions:	Hazardous polymerization not likely to occur.	
Conditions to Avoid:	Avoid exposing to heat and contact with strong oxidising substances. Avoid processing material over 300 °C (572 °F).	
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Incompatible Materials:	Strong oxidising agents. Organic solvents, ether, gasoline, lubricating oils, chlorinated hydrocarbons and aromatic hydrocarbons may react with and degrade polyethylene. Powdered material may form explosive dust-air mixtures. Risk of dust-air explosion is increased if flammable vapours are also present.
Hazardous Decomposition Products:	Upon decomposition, polyethylene may emit various oligomers, waxes and oxygenated hydrocarbons as well as carbon dioxide, carbon monoxide and small amounts of other organic vapours (e.g. aldehydes, acrolein). Inhalation of these decomposition products may be hazardous.

# 11. Toxicological information

### Information on likely routes of exposure

Inhalation:	During processing, thermal fumes and inhalation of fine particles may cause respiratory irritation.
Skin Contact:	During processing, contact with powder or fines may cause mechanical irritation. Molten material will produce thermal burns.
Eye contact:	During processing, contact with powder or fines may cause mechanical irritation. Molten material will produce thermal burns.
Ingestion:	Ingestion of this product is not a likely route of exposure.
Symptoms related to the physic	al, chemical and toxicological characteristics
Inhalation:	Respiratory irritation.
Skin Contact:	Mechanical irritation. Thermal burns. Negligible irritation of the skin based on chemical structure (polymer).
Eye contact:	Mechanical irritation. Thermal burns. May cause mild, short-lasting discomfort to eyes.
Ingestion:	No adverse effects due to ingestion are expected.
Information on toxicological effe	ects
Acute toxicity (list all possible	e routes of exposure)
Oral Product:	LD50: > 5,000 mg/kg (estimated)
Dermal Product:	Not classified for acute toxicity based on available data.
Inhalation Product:	Not classified for acute toxicity based on available data.
Repeated dose toxicity Product:	No data available.
Skin Corrosion/Irritation Product:	No data available.
Serious Eye Damage/Eye Irritati Product:	on No data available.



Respiratory or Skin Sensitisat Product:	ion No data available.
Carcinogenicity Product:	Not classified
Japan Society for Occupation	al Health: Carcinogen:
Japan. ISHL Designated Carci N	nogen: lo carcinogenic components identified
• •	luation of Carcinogenic Risks to Humans: lo carcinogenic components identified
ACGIH Carcinogen List: N	lo carcinogenic components identified
	ram (NTP) Report on Carcinogens: lo carcinogenic components identified
Germ Cell Mutagenicity	
In vitro Product:	There are no known or reported genetic effects.
In vivo Product:	There are no known or reported genetic effects.
Reproductive toxicity Product:	There are no known or reported reproductive effects.
Specific Target Organ Toxicity Product:	y - Single Exposure No data available.
Specific Target Organ Toxicity Product:	y - Repeated Exposure No data available.
Aspiration Hazard Product:	Not classified.
Other effects:	No data available.
12. Ecological information	
General information:	NOVAPOL® resins are expected to be inert in the environment. They float on water and are not biodegradable. They are not expected to bioconcentrate (accumulate in the food chain) due to their high molecular weight. NOVAPOL® pellets are not expected to be toxic if ingested but may represent a choking hazard if ingested by waterfowl or aquatic life.
Ecotoxicity:	
Acute hazards to the aquation	c environment
Fish Product:	LC 50 (96 h): > 100 mg/l
Aquatic Invertebrates Product:	EC 50 (Daphnia magna, 48 h): > 100 mg/l



Toxicity to aquatic plants Product:	EC 50 (72 h): > 100 mg/l	
Chronic hazards to the aquatic environment		
Fish Product:	NOEC : > 100 mg/l	
Aquatic Invertebrates Product:	NOEC : > 100 mg/l	
Toxicity to aquatic plants Product:	NOEC : > 100 mg/l	
Persistence and Degradability		
Biodegradation Product:	Not readily degradable. Under optimal oxidation conditions, >99% of polyethylene will remain intact after exposure to microbial actions. Product will slowly change (embrittle) in the presence of sunlight, but will not fully breakdown. Product buried in landfill has been found to be stable over time. No toxic degradation products are known to be produced.	
BOD/COD Ratio Product:	No data available.	
Bioaccumulative Potential Bioconcentration Factor (BC Product:	F) Pellets may accumulate in the digestive systems of birds and aquatic life, causing injury and possible death due to starvation.	
Partition Coefficient n-octanol / water (log Kow) Product: Log Kow: not applicable		
Mobility Mobility in Soil:	Biologically persistent. This product has not been found to migrate through soils.	
Other Adverse Effects:	Pellets are persistent in aquatic and terrestrial systems.	
13. Disposal considerations		
Disposal methods:	Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal. Preferred disposal methods for polyethylene in order of preference are: 1) clean and reuse if possible, 2) recover and resell through plastic recyclers or resin brokers, 3) incinerate with waste heat recovery and 4) landfill. DO NOT ATTEMPT TO DISPOSE OF BY UNCONTROLLED INCINERATION. Open burning of plastics at landfills should not be undertaken.	
Contaminated Packaging:	Check regional, national and local environmental regulations prior to disposal.	

#### 14. Transport information

#### International regulations

#### IMDG

Not regulated.

#### ΙΑΤΑ

Not regulated.

#### **National Regulations**

Domestic Standard: In compliance with domestic law.

#### 15. Regulatory information

#### Law concerning Pollutant Release and Transfer Register

PRTR and Promotion of Chemical Management Law, new regulated substances (Cabinet Order No. 356, 2008):

Specified Class 1 substance(s): not applicable Class 1 Substance(s): not applicable Class 2 Substance(s): not applicable

#### Industrial Safety and Health Act: Article 57-2 Regulated Substance(s): None reported

#### **Poisonous and Deleterious Substances Control Act:**

Specified poisonous substance(s): Main law: not applicable Cabinet order: not applicable

Poisonous substance(s): Main law: not applicable Cabinet order: not applicable

#### **Deleterious Substance(s):**

Main law: not applicable Cabinet order: not applicable

#### High Pressure Gas Safety Law

not applicable

Act on the Evaluation of Chemical Substances and Regulation of Their Manufacture, etc. not applicable

#### Ship Safety Law:

Not regulated as a Dangerous good.

#### Aviation Law:

Not regulated as a Dangerous good.

#### **Inventory status**

Japan ENCS Inventory List:	On or in compliance with the inventory
Japan ISHL Inventory List:	On or in compliance with the inventory.



Version: 0.0 Revision Date: 2018.10.10

### 16.Other Information

Issue Date:	2018.10.10
Revision Information:	2018.10.10: New SDS
Version #:	0.0
Key literature references and sources for data:	Available on request.
Training information:	Suitable information on safety in handling, storage and processing the product should be given to employees based on the existing information.
Abbreviations and acronyms:	ACGIH = American Conference of Governmental Industrial Hygienists; BOD = Biochemical Oxygen Demand; CAS = Chemical Abstracts Service; EC50 = Effective Concentration 50%; GHS = Globally Harmonized System for the Classification and Labelling of Chemicals; IARC = International Agency for Research on Cancer; IATA = International Air Transport Association; IMDG = International Maritime Dangerous Goods; Kow = Octanol/water partition coefficient; LC50 = Lethal Concentration 50%; LD50 = Lethal Dose 50%; NCEC = National Chemical Emergency Centre; NFPA = National Fire Protection Association; NIOSH = National Institute for Occupational Safety and Health; NTP = National Toxicology Program; NRCC = National Registration Centre for Chemicals; OEL = Occupational Exposure Limit; OSHA = Occupational Safety and Health Administration; PNOC = Particulates Not Otherwise Classified; PPE = Personal Protective Equipment; SCBA = Self Contained Breathing Apparatus; SDS = Safety Data Sheet; STEL = Short Term Exposure Limit; TLV = Threshold Limit Value; TWA = Time Weighted Average
Further Information:	<ul> <li>Exposure to the Hazardous Combustion and Decomposition Products as described in the SDS, Sections 5 and 10, may be linked with various acute and chronic health effects. These effects include irritation of eyes and upper respiratory tract primarily from the aldehydes, breathing difficulties, systemic toxicity such as liver, kidney, and central nervous system effects.</li> <li>NOVA Chemicals has monitored worker exposures to emissions during commercial-scale processing of polyethylene. Concentrations of hazardous decomposition products were determined to be well below established exposure limits in the workplace. "Quantitation of Employee Exposure to Emission Products Generated By Commercial-Scale Processing of Polyethylene" is available in the Am. Ind. Hyg. Assoc. J. 56:809-814 (1995) and "Quantification of Emission Compounds Generated During Commercial-Scale Processing of Advanced SCLAIRTECH™ Polyethylene" is available in the Journal of Plastic Film &amp; Sheeting Volume 26 Issue 2, April 2010.</li> <li>For information on ventilation considerations for the control of volatile air contaminants from polyethylene, please request a copy of NOVA Chemicals' publication, "Ventilation Guidelines for Heat-Processing Polyethylene Resins".</li> <li>For additional information on unloading hopper cars containing plastic resins, refer to NOVA Chemicals' publication, "Hopper Car Unloading Guide".</li> <li>For information on processing properties, selection of NOVAPOL resin grades, refer to the NOVAPOL Product Data Sheets available on our web site, under Products &amp; Applications: http://www.novachemicals.com.</li> <li>For additional information on preventing pellet loss, refer to published plastic industry publications and resources under 'Operation Clean Sweep'; now downloadable from the web at http://www.opcleansweep.org/.</li> <li>Polyethylene fines and dust particles are listed as a Class I combustible dust by the National Fire Protection Association (see NFPA-68, Table F.1 (e)). For</li> </ul>

additional information on control of static and minimizing potential dust and fire hazards, refer to NFPA-654, "Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing and Handling of Combustible Particulate Solids, 2013 Edition".

Explosivity testing was done on one NOVAPOL® LLDPE, one LDPE and one HDPE resins with Pmax = 4.8-5.7 bar, Kst = 12-17 (bar m/s) and Minimum Ignition Energy (MIE) = 1000-10,000; dust explosion class = St 1; this data was obtained for polyethylene with a final particle size of 100% < 250 um and moisture content between 0 and 0.2%. Similar results are expected for the remaining NOVAPOL® polyethylene resin grades.

For NOVAPOL resin grade specific information including food contact compliance statements, please contact your sales representative or refer to NOVA Chemicals' polyethylene Product Data Sheets.

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