Resistance to Rub Abrasion

**ASTM D6279/D5264**

- **ASTM D5264**: Test Method for Abrasion Resistance of Printed Materials by the Sutherland Rub Tester.

Gloss Meter readings at 20° angle.

- Abraded gloss compared to un-abraded gloss on smooth surface of ABS molded plaque.
- Foam density = 1.5 pcf.
- 100% Gloss Retention = no change in gloss.

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**Fabricated Abrasion Resistance**

**ARCEL® LD Resin**

- CNC
- Hotwire & Sanded
- Sliced
- Skived
- Planed
- Bandsaw
- Hotwire

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