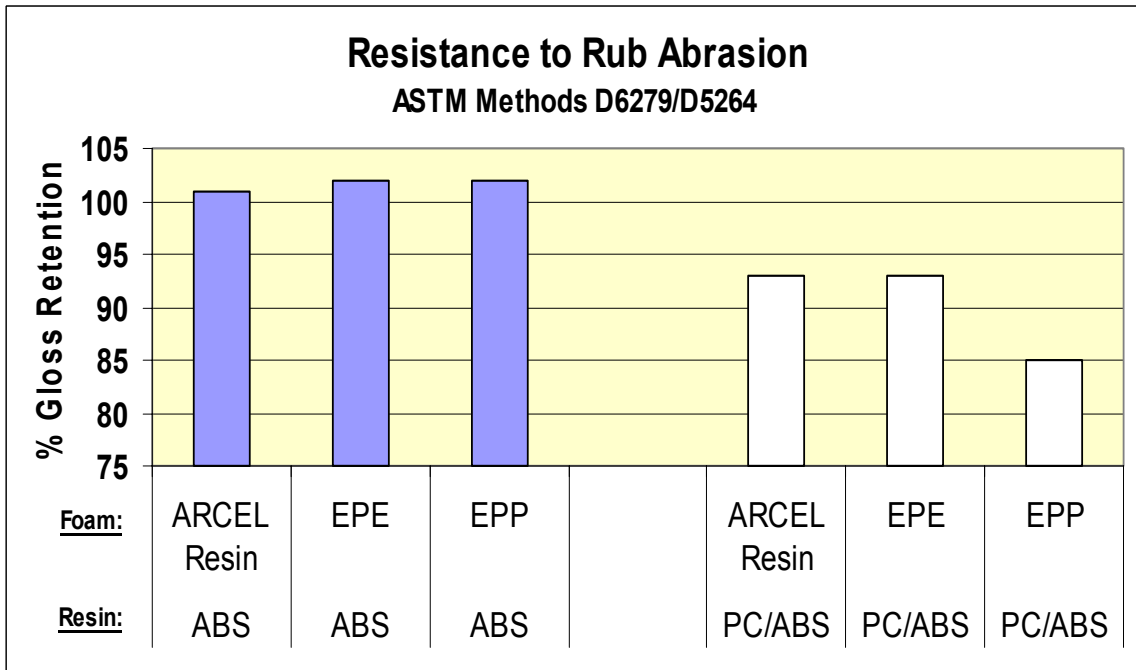


ARCEL[®] Resin versus EPP and EPE – Abrasion Resistance



ASTM D6279 – Test Method for Rub Abrasion Mar Resistance of High Gloss Coatings.

ASTM D5264 – Test Method for Abrasion Resistance of Printed Materials by the Sutherland Rub Tester.

Gloss Meter readings at 20° angle.

Abraded gloss compared to unabraded gloss on smooth surface of molded plaque.

100% Gloss Retention = no change in gloss.